Gas Processing
Capability & Experience
Corporate Overview

WorleyParsons is a leading global provider of professional services to the resources and energy sectors, and the complex process industries.

We cover the full asset spectrum, both in size and lifecycle, from the creation of new assets, to services that sustain and improve operating assets.

Our business has been built by working closely with our customers through long-term relationships, anticipating their needs, and delivering inventive solutions through streamlined, proprietary project delivery systems. Strong growth continues to characterize our performance both through organic development and through strategic acquisition as we strive to provide tailored services wherever our customers need us.

EcoNomics

EcoNomics™ is our range of services and technologies that profitably embed environmental, social and financial sustainability into project delivery, across the asset lifecycle. It is a seamless extension of our established project delivery capability in the key areas of assessment, efficiency, and treatment & mitigation. We are committed to working with our customers to turn their sustainability objectives into good business practice.

OneWay

Zero Harm is our corporate vision for health, safety & the environment (HSE). We are committed to our vision; it applies to all of our operations, at all times, in all locations, and at all levels of responsibility. We will actively work to align our expectations and behaviors with those required to achieve our vision through a dedication to continuous improvement. The launch of our integrity management framework, OneWay™, enables us to further align and consolidate our global systems and procedures and continue to work with our personnel to reinforce a culture that underpins our drive to achieve our corporate differentiator of industry leadership in HSE performance.

There is no task so important or so urgent in our business, or our customers’ businesses, that it overrides the need to work safely.

John Grill WorleyParsons CEO
Gas Processing

WorleyParsons’ Gas Processing capabilities cover the entire asset lifecycle - from conception to completion - to help Select, Deliver, and Improve our customers’ projects.

WorleyParsons has globally designed and constructed over 400 gas processing plants from Middle Eastern deserts to frozen wastelands in Prudhoe Bay, Alaska, with a total capacity of over 250 billion SCFD.

WorleyParsons experts will develop strategies for gas master planning, evaluation of gas monetization options, emissions reduction, and technology assessment for all treating options. Our teams will meet the functional requirements of any gas processing train, whether it is local power generation, pipeline transfer for industrial or domestic use, reservoir reinjection, feedstock for a variety of gas to product (GTP) technologies. WorleyParsons’ are industry leaders in NGL recovery, LNG and CNG.

WorleyParsons brings a strong expertise knowing the interdependencies in plant configuration surrounding hydrocarbon processing and contaminant removal, and understands the imperative differences between gas plants. We work with our customers to determine an optimum solution and maximize return on investment.

Our expertise includes:

- Program management
- Integrated solutions
- Modularization
- Feasibility studies
- Conceptual, FEED and detailed design
- Operations support
- Consultancy services
- Technology assessment
- Advanced analysis

WorleyParsons Project Phases

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Capability Overview

WorleyParsons’ global experience allows us to present our customers with integrated, sustainable, reliable gas processing projects in a demanding and fluid market, resulting in increased value and economic growth.

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**Gas Master Planning (GMP)**

WorleyParsons’ strategic planning is a necessary stage of work to support and underpin decisions on any large capital project. Our experts will couple specialized knowledge with proven technical excellence in order to deliver energy development strategies, risk assessments and economic evaluations in order to develop a master plan that is viable for our customers.

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**Select Front End Services**

Select, the specialist front-end division of WorleyParsons, utilizes extensive experience in total project delivery to aid customers in making the correct decisions during the initial stages of a gas processing project in order to lock in the greatest value for the ultimate business outcome. Such decisions can include technology selection, plant configuration, plant sizing and site selection together with determining the optimal contracting and construction strategies.

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**Greenfield Gas Processing**

WorleyParsons’ experience in greenfield gas developments extends from opportunity evaluation, concept/technology selection, FEED and EPCM, to commissioning, start up and operations support. With a heritage going back many decades we have been instrumental in developing most gas processing terminals in the UK, and significant projects in multiple challenging geographies including Saudi Arabia, North America, Sakhalin.

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**Brownfield Gas Processing - Improve Services**

Expansion and/or modification of gas processing facilities is an inevitability with asset design life being far in excess of the original reservoir design production profile. Aspects encountered include accommodation of new reservoir fluids, declining inlet pressure, gradual souring, and changes in liquid recovery requirements. WorleyParsons’ relies on key relationship building based on exceptional performance and adaptability to best service any customers needs.
Workshare and Consulting Services

Workshare optimizes WorleyParsons’ access to specialist expertise, such as independent technology assessments and licensor management, dynamic simulation, relief system analysis, and debottlenecking, and couples them with world-class resources, to add significant value to our customers, our business and our people. Projects can be executed local to customer sites or offices, drawing expertise from global Centres of Excellence to provide consistent high standards.

Gas Plant Modularization

WorleyParsons is a recognized global leader in the modularization of process plants, with experience spanning from the North Slope of Alaska to the Caspian region and the remote Sakhalin Island. In conjunction with our joint venture partners, we have used this experience to pioneer modularization in gas processing plants. Modularization has been proven to reduce costs and schedule, and increase industrial relations.

Sour Gas Processing and Management

Unique problems of remote locations, hostile environments, extremely sour gas streams and very high injection pressures have all been addressed in WorleyParsons gas projects. The selection of the appropriate chemical, physical, or hybrid solvent technology, together with recognition of synergies with the downstream sulphur recovery process, allows an integrated approach to the acid gas removal and sulphur recovery sections of sour gas processing.

Infrastructure

Gas processing developments can have considerable infrastructure requirements which often comprise a significant portion of the total capital cost and are usually a schedule constraint and a key environmental risk to a project. WorleyParsons has a large infrastructure group with a track record in delivering outstanding integrated solutions. We can address all the infrastructure needs of a gas processing project including geosciences, roads drainage and civil engineering.

Economics™ Sustainability Assessment

WorleyParsons EcoNomics™ Assessment integrates long-term sustainability into strategic project decision-making by quantitatively examining and foreseeing financial, environmental and social issues, resulting in economic optimization and sustainable profitability. WorleyParsons’ global team of over 500 professionals in environmental sciences assists customers throughout the asset life-cycle, from acquisition through to project implementation, operations and decommissioning.
Select Gas Processing

Select is a specialist business line of WorleyParsons, focused on project viability assessment and concept selection.

Select, through its focus on the critical early phases of gas processing:

- Adds technical definition to reduce risk
- Optimizes opportunity and maximizes inherent value
- Creates the business case and assesses the life cycle costs
- Assists the customer in securing the necessary approvals and prepares for the Deliver phase.

Through Select, we advise asset owners, operators, investors, financial institutions and governments on the best path forward by combining the niche specialist skills required within the front-end of projects with WorleyParsons’ extensive practical experience in total project delivery and plant operation.

Select utilizes a global database of major capital projects to enable customers to make strategic investment decisions with accurate and reliable planning data, significantly increasing their confidence that the critical planning decisions will underpin their ultimate business objectives.

Total Business Value Chain
Our specialists have a thorough understanding of the total business value chain including market analysis, financial modelling, technology selection, greenfield site selection, approvals management, new plant configuration, existing plant optimization and the development of detailed project realization methodologies. Select can be equally effective in supporting decision making on critical end-of-life planning issues for decommissioning projects.

Strategic Front-End Planning
The combination of strategic front-end planning skills integrated with extensive project execution capabilities, and with WorleyParsons’ technological and commercial neutrality, differentiates Select in the consulting market as a market leader.

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**Project Funiwa Gas Project**  
**Customer** Chevron Nigeria Ltd & DeltaAfrik Engineering Ltd  
**Project Location** North Apoi, Okubie, Nigeria  
**Phases**  
Chevron Nigeria Ltd (CNL) completed a pre-FEED project in support of future development of a gas plant for pre-treatment of non-associated gas (NAG) from OML 86 and 88 offshore fields in the Funiwa/North Apoi, Okubie and North Chioma and OML 55 onshore Robertkiti are to supply Brass LNG Plant with 3.3 TCF of gas over 20 years. Up to 25,000 mbpd condensate and 10,000 mbpd water are also expected to be produced. The study enabled CNL to evaluate the economics of the planned facility as a part of the overall deliverability infrastructure as well as to determine the optimum onshore gas infrastructure scenario and proceed with FEED.

**Project The Alaska Gas Pipeline LLC**  
**Customer** Denali  
**Project Location** North Slope, Alaska  
**Phases**  
The front-end engineering and design efforts (pre-FEED) for a Gas Treatment Plant (GTP) utilizing WorleyParsons deep resources and unrivaled arctic experience showcased our extensive knowledge and capability in the design and construction of mega Alaskan projects. The GTP, to be located on the North Slope, is an essential part of the overall Denali project, and would remove CO₂, H₂O, H₂S, and other impurities from the gas prior to pipeline delivery. The GTP would be the largest plant of its type in the world and would have process modules weighing up to 9,000 tons. Natural gas delivery would reach 4 billion ft³/day to the markets in the USA, and Canada.

**Project Khazzan Gas Field Development Project**  
**Customer** BP  
**Project Location** Oman  
**Phases**  
The BP Khazzan Gas Field Development Project, located in the deserts of Oman, encompasses around 400 wells, with a complex and extensive gas gathering system to a Central Processing Plant of approx 1 bcfd capacity. Hydro-fracturing requirements and process water treatment and disposal required the configuration of a complex water management solution. The project has strengthened expertise in complex and extensive gas gathering systems and utilized zonal well pad development experience. Use of workshare services allowed expertise from Canada to be utilized locally, adding value and increasing quality of overall project.

**Project Buzzard Field Development**  
**Customer** Nexen Petroleum U.K. Limited  
**Project Location** UK North Sea  
**Phases**  
WorleyParsons was responsible for the design of an Acid Gas Removal Unit (AGRU) for the offshore processing of Buzzard associated sour gas prior to transmission to an onshore facility. Sweet gas was produced which fed the glycol dehydration and hydrocarbon dew point units. The acid gas stream was routed to the LP Flare system. The field was produced through 27 production wells, and drilling was undertaken using a skid mounted jack-up rig located adjacent to the wellhead platform. The design was based on the ExxonMobil Flexsorb® SE Hybrid solvent process to remove H₂S, mercaptans, and CO₂.
Deliver Gas Processing

During the Deliver phase, WorleyParsons converts the highest potential value options identified in the Select phase into successfully executed projects.

WorleyParsons works closely with our customers to achieve Zero Harm, maximizing alignment of project goals to ensure the efficient utilization of resources.

**Deliver concepts to completion:**
- Experience from small studies to mega-projects
- Risk-based framework ensuring quality
- Full EPCM and PMC capability
- Leverage of global resources to deliver locally

**Define**
During the Define phase, our teams optimize the technical scope, capital cost, schedule and execution plans for the selected developments. This includes the appropriate front-end loading to maximize the value in the investment decision prior to project sanction. To do this, WorleyParsons utilizes:
- Technical specialist teams to manage the efficiency and integrity of the design
- Inherent safety, HAZID, HAZOP, ENVID and value engineering and constructability reviews
- Cost and schedule benchmarking to provide probabilistic capital and operating cost estimates and implementation schedules
- SEAL™ to deliver safe and sustainable asset lifestyle design solutions.

**Execute**
WorleyParsons exceptional track record demonstrates our ability to deliver projects for customers facing tight schedules, remote and logistically constrained sites and unique or innovative environmental or technological challenges. Our teams:
- Establish projects rapidly and align our teams with our customers.
- Maintain comprehensive project schedules ensuring transparency
- Implement effective processes for efficient change management
- Use a risk-based approach to hazard management via SEAL™.

Our teams draw on a suite of proven tools, systems and procedures, and are overseen by an outstanding internal stewardship structure which is augmented by our global resources and systems.
Project **CATS Natural Gas Terminal**  
**Customer** BP  
**Project Location** Teesside, UK  
**Phases**  
WorleyParsons successfully executed the CATS Natural Gas Terminal project from conceptual engineering, through to engineering procurement and construction management.

The CATS Terminal Project extended the CATS Natural Gas Terminal at Seal Sands, Teesside to process gas from several offshore fields for redelivery to either Enron or the British Gas Transportation System, TRANSCO. The terminal facilities were re-configured to process the additional gas for redelivery to Enron and into a CATS terminal for further liquids recovery.

The expanded CATS terminal housed gas and NGL redelivery points. WorleyParsons expert teams executed and delivered this project from conceptual engineering, through to engineering procurement and construction management.

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Project **Sour Gas Injection (SGI) Projects**  
**Customer** TengizChevron Oil (TCO)  
**Project Location** Kazakhstan  
**Phases**  
WorleyParsons successfully executed both phases of the SGI projects from Pre-FEED to construction. The SGI-1 Project developed sour gas injection technology using existing sweet gas supplies to test the injection compressor and reservoir injectivity/heterogeneity. Sweet gas is transferred by means of a 12 km pipeline to the compressor island in the field where it is compressed to 620 bar prior to injection. The SGI-2 Project provides approximately 3 MMTPY of additional production capacity by converting the SGI-1 Injection Compression system to accommodate a sour gas feed, thus increasing output to about 22 MMTPY.

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Project **Husky Liwan Development Project Onshore Facilities (OSGP)**  
**Customer** Husky Oil China  
**Project Location** GaoLan Island, China  
**Phases**  
WorleyParsons teams completed the FEED, procurement, and engineering of the Husky OSGP using an expert Integrated Project Team approach, allowing global expertise to align producing exceptional results. The OSGP consists of two 330 MMSCFD sales gas trains and three future trains of 330 MMSCFD sales gas, with a target propane recovery of approximately 95%, and a facility capable of producing 5 products; Sale Gas, Propane, Butane, Light condensate and Stabilized condensate. Units included in design were; receiving facilities, processing facilities, storage facilities, metering and delivery systems (including truck loading station/jetty), utilities and infrastructure.

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Project **Sakhalin-2 Project**  
**Customer** Sakhalin Energy Investment Company Ltd.  
**Project Location** Russia  
**Phases**  
The Sakhalin II project, one of the largest in Europe, is located onshore and offshore of Sakhalin Island, encompassing the Piltun-Astokhskoye and Lunskoye fields. Peak production rates are estimated at 155,000 bpd of oil, 50,000 bpd of condensate and 1.8 Bcf/d of natural gas. Main components include three offshore drilling and production platforms, 1,000 km of parallel oil and gas pipelines, an onshore gas and condensate processing facility (OPF), a gas liquefaction plant, and oil and LNG export terminals. WorleyParsons completed definition and detailed engineering, construction support services and procured all engineered items, and authored the “Technical Economic Substantiation of Construction” plans in accordance with local Russian authorities.
Project Langeled Receiving Facilities
Customer Petoro / Statoil / Hydro / Shell / BP / ExxonMobil / ConocoPhillips
Project Location United Kingdom
Phases 

On both the east and west coasts of Britain, WorleyParsons has designed and managed the construction of the majority of the facilities processing gas produced around the coasts of the UK. The most recent of these projects is the Langeled Receiving Facilities, part of the OrmenLange Project. The scope of work included FEED, engineering, procurement, and construction services for the project at Easington, UK. The facilities were designed to handle 74 million Sm³/d. The terminal performs filtration, flow/pressure/temperature control, quality monitoring and metering and is configured into four gas processing trains, each sized for 25 million Sm³/d of gas. The plant will operate for 50+ years with an availability of at least 99.8%.
Improve Gas Processing

Improve is a service focused on enhancing our customers’ business outcomes. It is a tailored service to meet the needs of individual sites.

Improve encompasses:

• Integration, innovation, and flexibility
• Motivated and enthusiastic teams
• Transparent and honest relationships aligned to drive performance
• Operational excellence with focus on safety
• Sustaining capital with a portfolio approach

WorleyParsons Improve is a core service for existing assets, focused on the delivery of projects (large and small), upgrades, de-bottlenecking and maintenance, project portfolio management and support services to sustain assets and improve business performance.

We have strong industry-specific knowledge and a track record of success using our performance-based, relationship contracting model. The trust that this generates enables WorleyParsons to deliver maximum value to customers using local teams, supported both regionally and globally.

Superior Resources

WorleyParsons has more than 10,000 personnel working in over 230 Improve contacts worldwide, executing more than 20,000 projects annually with an annual capital value in excess of USD 6 billion. In Australia and New Zealand this includes more than 3,000 personnel working in over 50 alliances and long-term contracts, executing projects with an annual capital value in excess of USD 2 billion.

Relationship Building

WorleyParsons Improve draws upon our experience, capability, tools and systems to provide a variety of services to operating assets. Improve is delivered through long-term relationships, is aligned to our customers’ requirements, and delivers value and improvements to our customers and their assets.
Project: **Hannibal Sour Gas Project**  
**Customer:** British Gas Tunisia  
**Project Location:** Tunisia, Africa  
**Phases:** Identify, Evaluate, Define, Execute, Operate  

WorleyParsons, as part of a worldwide engineering services agreement, trouble shot, designed, procured and supervised the installation of extensive modifications to the Hannibal Sour Gas Plant. This project allowed export production rates to be maintained with higher inlet concentrations of CO₂ and H₂S, modifications which included the revamping of the acid gas absorber and replacement of the stripper column using one of Dow’s modified amines, the replacement of the unreliable direct fired amine reboilers with a hot oil system, the installation of a new sulphuric acid plant and export facilities and associated debottlenecking of associated gas filters.

Project: **ConocoPhillips Engineering Services Contract**  
**Customer:** ConocoPhillips  
**Project Location:** Australia and New Zealand  
**Phases:** Identify, Evaluate, Define, Execute, Operate  

WorleyParsons has successfully completed ongoing value engineering support for both the Bayu Undan Offshore and the Darwin LNG onshore facilities since 2004. EPCM support services, along with engineering change projects and major engineering activities, utilized WorleyParsons expert knowledge and lean engineering systems to provide consistent high quality and excellent HSE records. Major projects include the DLNG Expansion, OTSG Rectification, Amine system upgrades, and LPG refrigeration and reliquefaction plant upgrades, and the Bayu Undan wellhead tie-in with topsides modification projects.

Project: **Shell Malampaya Subsea Project**  
**Customer:** Shell  
**Project Location:** Philippines  
**Phases:** Identify, Evaluate, Define, Execute, Operate  

The Malampaya field is located in 750 to 1150 m of water depth, and contains commercial quantities of gas that will be used for onshore electricity power generation. The field was developed using a manifoded cluster of subsea wells tied back to a production platform located 30 km away in shallow water. Processed gas is exported 550 km away. The work included the detailed design of a subsea production manifold for gas production in a water depth of 854 m. A major requirement of the Malampaya system is reliability, since an uninterrupted supply of gas is required to the power station.

Project: **Integrated Services Contract**  
**Customer:** Woodside Energy Limited  
**Project Location:** Australia and New Zealand  
**Phases:** Identify, Evaluate, Define, Execute, Operate  

WorleyParsons executed brownfield project modifications to North Rankin A Platform, Goodwyn A Platform and Karathana LNG Plants, Domestic Gas Plant, Condensate Stabilizer Plant, LPG Fractionation Plant and Export Facilities and Otway Gas Plant. WorleyParsons provided provision of Asset Services, maintenance strategies, shutdown implementation and supplemental labour supply. This project utilized the Improve services to add value and reliability to the existing plant facilities, increasing plant life and improving sustainability.
Hydrocarbons Capability

WorleyParsons’ Gas Processing capability is complemented by the following Hydrocarbons sub-sectors.

**Arctic**
WorleyParsons and INTECSEA are world leaders in design and construction of oil and gas production facilities located in remote, hostile environments. Innovative solutions are required to solve unique challenges associated with projects, above and below the ice.

**Heavy Oil and Oil Sands**
As the world’s oil resource is getting heavier, producers worldwide must find production solutions for heavy oil and in-situ bitumen production. WorleyParsons is a leader in this area with nearly 40 years of experience.

**INTECSEA**
INTECSEA is a global company within the WorleyParsons Group and combines all the group’s capabilities for offshore pipelines, subsea production, marine production risers and floating production systems (including all types of deepwater hulls, tendon and mooring systems).

**LNG**
WorleyParsons’ track record in LNG / FLNG production and LNG regas extends from opportunity evaluation studies and concept/technology selection, through front end engineering design (FEED), and detailed engineering, procurement and construction management (EPCM) for both greenfield and brownfield LNG developments.

**Pipeline Systems**
WorleyParsons’ dedicated Pipeline and Terminals group operates from centres of expertise on onshore pipelines, compressor and metering stations, Geomatics and SCADA systems.

**Offshore Topsides**
WorleyParsons has designed offshore topsides ranging from less than 100 tonnes to large integrated topsides with floatover weights exceeding 35,000 tonnes. Our Floating Structures experience (Semi’s, Spars, TLPS, FPSOs and more recently FLNG systems) includes topside tonnages in excess of 50,000 tonnes per facility.

**Petrochemicals**
With expertise gained over 600 projects in over 30 countries, our experience covers the manufacture or processing of over 65 types of chemicals and petrochemicals (from Acetic acid to Xylene crystallization).

**Refining**
With over 55 years of experience we have completed 29 grassroots refineries including supporting utility systems, product terminals and offsite facilities ranging in capacity form 5,600 bpd to 272,000 bpd.

**Sulphur Technology**
Our sulphur recovery units account for approximately 60 percent of the world’s production of recovered sulphur. These facilities include the world’s largest single-train units and apply processes developed and patented by WorleyParsons.

**Onshore Production and Enhanced Oil Recovery**
With much of the world’s easy to produce oil already recovered, WorleyParsons increasingly assists customers on projects employing a range of secondary and tertiary Enhanced Recovery (ER) techniques.

**Unconventional Gas**
Using standardized modular designs known as “field in a box”, WorleyParsons is developing solutions to the unique logistical challenges associated with Tight gas, Shale gas and Coal seam methane projects across the globe.
Overall Capability

WorleyParsons Hydrocarbons capability is complemented by the following customer sector groups.

**Infrastructure & Environment**

Complete solutions for the transportation, coastal & marine, water & wastewater, resources & energy, municipal and urban infrastructure sectors.

**Power**

Renewable energy, clean coal, nuclear and natural gas generation, transmission networks and retrofit project solutions from pre-feasibility to asset operation and maintenance.

**Minerals & Metals**

Delivering comprehensive “mine to markets” projects and solutions in base metals, alumina, aluminium, coal, iron ore, steel and chemicals across the world.
Our Vision

WorleyParsons will be the preferred global provider of technical, project and operational support services to our customers, using the distinctive WorleyParsons’ culture to create value for them and prosperity for our people.

Leadership
- Committed, empowered and rewarded people
- EcoNomics™ – Delivering profitable sustainability
- Integrity in all aspects of business
- Energy and excitement
- Minimum bureaucracy

Agility
- Smallest assignment to world-scale developments
- Local capability with global leverage
- Responsive to customer preferences
- Optimum solutions customized to needs

Relationships
- Rapport with all stakeholders
- Open and respectful
- Collaborative approach to business

Performance
- Zero harm
- Results for our customers and employees
- Creating wealth for our shareholders
- World-class resources, capability, and experience
For further information about our global capability, email
gasprocessing@worleyparsons.com